



**MICRO GRAIN SOLID CARBIDE  
MACHINE CHUCKING REAMER  
WITH PARALLEL SHANK**

Specifications Conform to :  
IS 5446 & BS 328- Part 4  
Dimensions in mm



Reamer Dia. 'm6'	Shank Dia. 'h9'	Cutting Edge Length	Overall Length	No. of Flutes
5.0	5.0	23	86	4
5.5	5.6	26	93	4
6.0	5.6	26	93	4
6.5	6.3	28	101	4
7.0	7.1	31	109	6
7.5	7.1	31	109	6
8.0	8.0	33	117	6
8.5	8.0	33	117	6
9.0	9.0	36	125	6
9.5	9.0	36	125	6
10.0	10.0	38	133	6
10.5	10.0	38	133	6
11.0	10.0	41	142	6
11.5	10.0	41	142	6
12.0	10.0	44	151	6
12.5	10.0	44	151	6
13.0	10.0	44	151	6
13.5	12.5	47	160	8
14.0	12.5	47	160	8
14.5	12.5	50	162	8
15.0	12.5	50	162	8
15.5	12.5	52	170	8
16.0	12.5	52	170	8

Reamers are also available with - TIN Coating / TiAlN Coating / TiCN Coating