

ADDISON **MICRO GRAIN SOLID CARBIDE CENTRE DRILLS TYPE 'A'.** Specifications Conform to : IS 6708 Dimensions in mm



Pilot Dia k12	Body Dia h9	Overall Length		Pilot Length	
		Maximum	Minimum	Maximum	Minimum
2.00	5.00	42.00	38.00	3.30	2.50
2.50	6.30	47.00	43.00	4.10	3.10
3.15	8.00	52.00	48.00	4.90	3.90
4.00	10.00	59.00	53.00	6.20	5.00
5.00	12.50	66.00	60.00	7.50	6.30
6.30	16.00	74.00	68.00	9.20	8.00
8.00	20.00	83.00	77.00	11.50	10.10

POINT ANGLE: 120° / COUNTER SINK ANGLE: 60°

ADDISON **MICRO GRAIN SOLID CARBIDE CENTRE DRILLS** Specifications Conform to BS 328 - Part 2 - 1950 Dimensions in Inches



B.S.No.	Pilot Dia	Body Dia	Pilot Length		OAL	Tolerance on Overall Length
			Max	Min		
2	1/16	3/16	3/32	5/64	1.3/4	+ / - 1/32
3	3/32	1/4	5/32	1/8	2	+ / - 1/16
4	1/8	5/16	3/16	5/32	2.1/4	+ / - 1/16
5	3/16	7/16	9/32	1/4	2.1/2	+ / - 3/32
6	1/4	5/8	3/8	5/16	3	+ / - 3/32
7	5/16	3/4	15/32	13/32	3.1/2	+ / - 3/32

POINT ANGLE : 120° / COUNTER SINK ANGLE: 60°

Centre Drills are also available with TIN Coating / TiAlN Coating / TiCN Coating