



**High Speed Steel
CENTRE REAMERS**
(Included Angle 60° or 90°)

Specifications Conform to :
BS 122 : Part 2 : 1964
Dimensions in Inches



Body Diameter	Overall Length	Length of Shank	Diameter of Shank
1/4	1.1/2	3/4	3/16
3/8	1.3/4	7/8	1/4
1/2	2	1	3/8
5/8	2.1/4	1	3/8
3/4	2.5/8	1.1/4	1/2

A cutter with teeth on the conical cutting face, integral with a parallel shank, designed for reaming a preformed centre or for producing a conical seating