



**High Speed Steel
PARALLEL SHANK TWIST DRILLS
Extra Long Series**

Specifications Conform to:
IS 7823 : 2005.
ISO 3292 : 1995.
Dimensions in mm / Inch



Diameters h8 mm	Flute length	Overall Length
2	80	125
	100	160
2.5	80	125
	100	160
3	100	160
	150	200
3.5	100	160
	150	200
4	100	160
	150	200
4.5	100	160
	150	200
5	150	200
	200	250
	250	315
5.5	150	200
	200	250
	250	315
6	150	200
	200	250
	250	315
6.5	150	200
	200	250
	250	315
7	150	200
	200	250
	250	315
7.5	150	200
	200	250
	250	315

Diameters h8 mm	Flute length	Overall Length
8	200	250
	250	315
	300	400
8.5	200	250
	250	315
	300	400
9	200	250
	250	315
	300	400
9.5	200	250
	250	315
	300	400
10	200	250
	250	315
	300	400
11	200	250
	250	315
	300	400
12	200	250
	250	315
	300	400
13	200	250
	250	315
	300	400
14	200	250
	250	315
	300	400

A lengthened form of the Parallel Shank Twist Drill, longer than long series.

Type 'N' Drills shall be supplied unless otherwise specified.